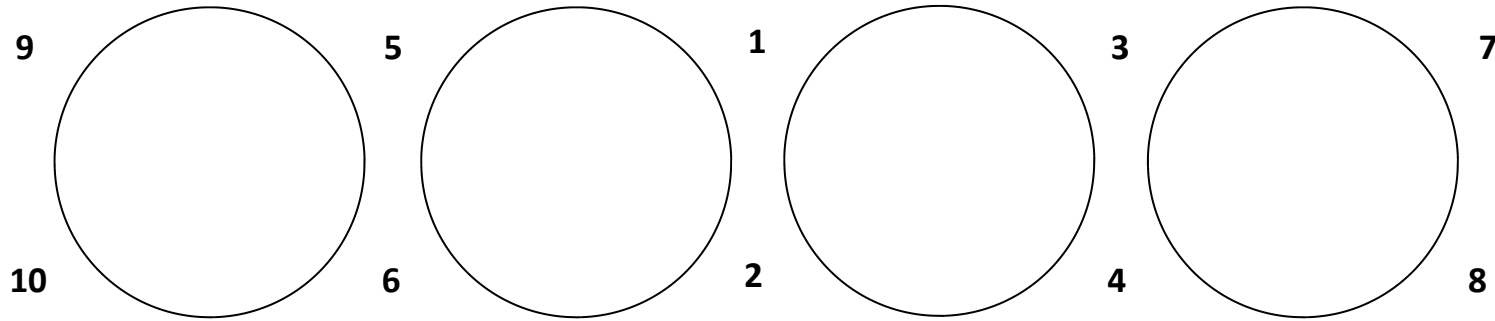




AJPE 5.300 V-8 "Hemi" Head Torque Sequence

Looking @ block deck (Top view)

Intake Flange



Exhaust flange

	<u>1st Torque</u>	
5/8 studs	#1 thru #10	70 lbs.
	<u>2nd Torque</u>	
5/8 studs	#1 thru #10	130 lbs.
	<u>3rd Torque</u>	
5/8 studs	#1 thru #10	190 lbs.
	Re-check #1 thru #10	190 lbs.

Use Detroit Diesel "Peanut butter" #2 on nuts & washers.
AJPE part # 00Z-954