

481-X BILLET BLOCK

BORE SIZES AVAILABLE

- 4.440" - 10" & 10.4" DECK HEIGHT
- 4.500" - 10" & 10.4" DECK HEIGHT

MAIN BEARINGS AND MAIN CAPS

- **MAIN BEARINGS:** STANDARD BIG BLOCK CHEVY
- **MAIN CAPS:** 7075 T-6 Billet
Cross bolted center 3 main caps
H-11 tool steel main studs

CAM AND LIFTER SPECS

.850" RAISED CAM

• LIFTER SIZES AVAILABLE:

- .904" AJPE Custom
- .904" Jesel "Dog Bone"
- .937" Jesel "Key Way"
with Bronze Bushings

• LIFTER SPACING:

AJPE (Specific to 481-X only)

• CAM BEARINGS:

Standard: 2.125" Big Cam
60mm Babbit optional

• CAMSHAFT:

Must use AJPE Custom
Cam Cores only

DECK HEIGHTS AVAILABLE

- 10.400" PRO MOD DECK
- 10.00" SHORT DECK
- COMPLETE HEAD STUD KIT & HARDWARE PACKAGE INCLUDED

ADDITIONAL INFORMATION

- **BELL HOUSING:** All 481-X blocks have both Chevy & Chrysler Bell Housing patterns
- **OIL PUMP:** External Chrysler style oil pump, 2 stage dry sump is standard
- **OIL PAN:** Flat pan gasket design for easy service
- **MAG DRIVE:** Angled mag drive mounts in front of block (similar to 426 Hemi)



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AJPE

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